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RBT18700-101-F01-1
Job Sheet 178286



8-13

301

Part No: RBT18700-101-F01-1

Job Qty: 6 ea

Part Name: Loading Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 8/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18700-101-F01 REV A IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/2/18	8/2/18	0.00	0.00	Start Up Small Fab-2		Q
110	Large Fab	6 pcs	8/2/18	8/2/18	0.00	0.60	Large Fab 8		Q DAS
120	QC	6 pcs	8/2/18	8/2/18	0.00	0.00	QC5		35
130	Packaging	6 pcs	8/2/18	8/2/18	0.00	0.00	Packaging3-1		Q 9-89
140	QC21-SA	6 Ea	8/2/18	8/2/18	0.00	0.00	QC21		21 9-89

Part Op
Descriptions: 110 - 1-Cut as per DWG. 2-Deburr.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A500-TR-1.500X1.000W0.125	Steel Rectangular Tubing 1.500"H X 1.000"W X 0.125"T	7.6800 ft (1.28 ea)	90-Start up Operation	5082776

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A500-TR-1.500X1.000W0.125	8	24	0

Part Specifications

Specifications could not be found.



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Plex 8/1/18 5:07 PM dart.logan.david

Container No: S101345



Part: RBT18700-101-F01-1

Job No: 178286

Serial No/Batch: S101345

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

